

[Title of Document]      Abstract

It is an object of the present invention to cut costs in manufacturing a rotary member of a torque converter. A method for manufacturing a rotary member of a torque converter 1 is a method for manufacturing a rotary member 10 constituted by a turbine shell 11 of the torque converter 1, a plurality of turbine blades 13 fixed to an inner face 11a of the turbine shell 11, and a driven plate 25 of a lock-up device 7 fixed to an outer face 11b of the turbine shell 11. The method includes a first step, a second step, and a third step. In the first step, the driven plate 25 is fixed to the turbine shell 11. In the second step, the turbine blades 13 are brazed to the turbine shell 13 by heating the turbine shell 11 and the turbine blades 13. In the third step, the rotary member 10 is quenched after the heat treatment in the second step.